

TECHNICAL INFORMATION

AND

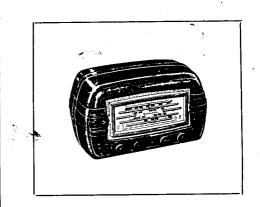
RADIOLA

SERVICE DATA

Model 433-MC

FOUR VALVE, BROADCAST, BATTERY/VIBRATOR OPERATED SUPERHETERODYNE

WIRELESS (A/SIA)LTD. AMALGAMATED



ELECTRICAL SPECIFICATIONS

19801

Frequency Range 540-1600 Kc/s (555-187.5 Metres) Intermediate Frequency 455 Kc/s

Battery Complement Cable with Tips - Cable with Plugs 1-1.5 volt Dry Cell

19182

"A" Battery

2-45 volts "B" Battery 1-3V Cycle Lamp Battery for

Vibrator Power Unit Operation:

Unit No. 27212: 1-4 volt accumulator Unit No. 27213: 1-6 volt accumulator

Battery Consumption

Battery Operation:

"A" Battery 0.25 Amp

"B" Battery 14 mA Vibrator Operation:

4 volt 0.8 Amp

6 volt 0.7 Amp.

Dial Lamps: 2.5V, 0.2 Amp. M.E.S.

Fuses:

Battery Operation: 1-3 Amp. Vibrator Operation: 3 Amp.

Valve Complement:

(1) 1R5 Converter

(2) 1T4 I.F. Amplifier

(3) 1S5 Detector, A.F. Amplifier, A.V.C.

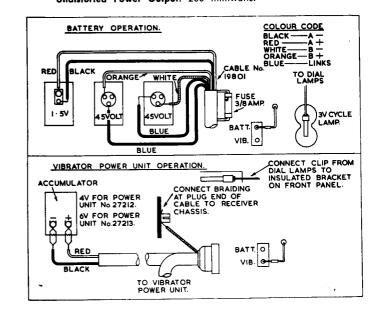
(4) 3V4 Output

Vibrator Cartridge:

4 volt A.W.A. Oak Type V6804

6 volt A.W.A. Oak Type V5211

Loudspeaker (Permanent Magnet) 61 inch - Code No. AG26 Transformer - XA20 V.C. Impedance, 3 ohms at 400 C.P.S. Undistorted Power Output: 200 milliwatts.



GENERAL DESCRIPTION

The model 433-MC is a mantel model designed for either battery or vibrator operation. Battery and vibrator connections are shown in the accompanying diagram.

Features of design include: Tropic-proof construction, automatic volume control, magnetite cores in I.F. transformers and oscillator coil, straight-line dial scale with Press to Tune dial illumination.

Chassis Removal.

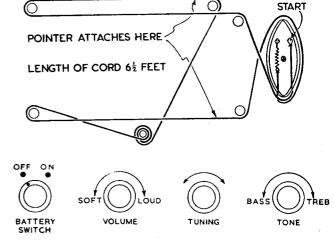
First remove the control knobs by pulling them straight off their spindles.

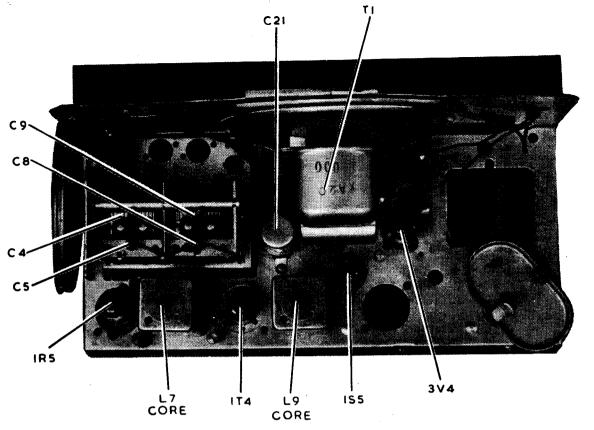
Remove two recessed nuts from the top of the cabinet back, two screws from underneath the cabinet back and withdraw it.

The chassis is held to the cabinet front by two screws situated under it. Removal of these enables the chassis to be withdrawn from the cabinet.

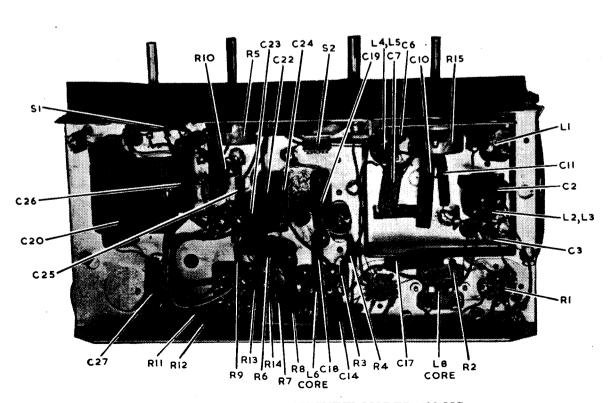
Drive Cord Replacement.

The accompanying diagram shows the route of the cord and the method of attachment. The dial-fret assembly must be removed before a new cord can be fitted.





CHASSIS TOP VIEW MODEL 433-MC



CHASSIS UNDERNEATH VIEW MODEL 433-MC

CIRCUIT CODE - RADIOLA 433-MC

ខ្លួននេស្ត	R14 C1 815	R10	Code No. 11 12, 13 14, 15 16, 17
4 $\mu\mu$ F mica 0.05 μ F paper 200V working 12-430 $\mu\mu$ F trimmer (on gang) 3.25 $\mu\mu$ F ritimmer (on gang) 0.05 μ F paper 200V working 9 $\mu\mu$ F mica 3.25 $\mu\mu$ F trimmer (on gang)	320 ohms ½ " 320 ohms ½ " 0.1 megohm tone control	s s s s volume y y y y	INDUCTORS. I.F. Filter (Including C1) Aerial Coil 540-1600 Kc/s Oscillator Coil 540-1600 Kc/s 1st I.F. Transformer 2nd I.F. Transformer RESISTORS. 0.1 meaohm 1 watt
26646	26440	26442	Part No. 9382 15454 7638A 22700 22703
S1 S2 B1 P1, P2	71	27 22 23 24 25 27	Code No. C10 C11 C12 C13 C14 C15 C16
Battery Switch Dial Lamp Switch DIAL LAMP BATTERY. 3V Cycle Lamp Battery DIAL LAMPS. 2.5V, 0.2 Amp. M.E.S.	TRANSFORMER. Loudspeaker Transformer LOUDSPEAKER. 6 inch permanent magnet	0.01 μ F paper 600V working 200 μ μ F mica 0.1 μ F paper 200V working 400 μ F 12 P.V. electrolytic 20 μ F 200 P.V. electrolytic 0.025 μ F paper 400V working 0.01 μ F paper 600V working 0.01 μ F paper 200V working 0.05 μ F paper 200V working 0.05 μ F paper 600V working 0.02 μ F paper 600V working 0.02 μ F paper 600V working 0.02 μ F paper 600V working	Description. F 12-430 μμF tuning 470 μμF padder ± 2½% 70 μμF mica 70 μμF silvered mica 70 μμF silvered mica 70 μμF silvered mica 70 μμF silvered mica
2685 9 20153	XA20 AG26		Part No. 26646

ALIGNMENT PROCEDURE

Manufacturer's Setting of Adjustments.

The receiver is tested by the manufacturer with precision instruments and all adjusting screws are sealed. Re-alignment should be necessary only when components in tuned circuits are repaired or replaced, or when it is found that the seals over the adjusting screws have been broken.

It is especially important that the adjustments should not be altered unless in association with the correct testing instruments listed below.

Under no circumstances should the plates of the ganged tuning capacitor be bent, as the unit is accurately aligned during manufacture and cannot be re-adjusted unless by

skilled operators using special equipment.

For all alignment operations, connect the low side of the signal generator to the receiver chassis and keep the generator output as low as possible to avoid A.V.C. action. Also, keep the volume control in the maximum clockwise position.

Testing Instruments.

- (1) A.W.A. Junior Signal Generator, type 2R3911, or
- (2) A.W.A. Modulated Oscillator, type J6726. If the modulated oscillator is used, connect a 0.25 megohm non-inductive resistor across the output terminals of the instrument.
- (3) A.W.A. Output Meter, type 2M8832.

ALIGNMENT TABLE

Order	Connect "high" side of Generator to:	Tune Generator to:	Tune Receiver Dial to:	Adjust for Maximum peak output.	
1	Aerial Section of Gang			100	
	(Drive end)	455 Kc/s	540 Kc/s	L9 Core	
2	Aerial Section of Gang				
	(Drive end)	455 Kc/s	540 Kc/s	L8 Core	
3	Aerial Section of Gang				
	(Drive end)	455 Kc/s	540 Kc/s	L7 Core	
4	Aerial Section of Gang				
•	(Drive end)	455 Kc/s	540 Kc/s	. L6 Core	
	Repeat the above a	adjustments until the m	aximum output is obta	ined.	
5	Aerial Terminal	600 Kc/s	600 Kc/s	L.F. Osc. Core Adj. (L	
6	Aerial Terminal	1500 Kc/s	1500 Kc/s	H.F. Osc. Adj. (C8)	
7	Aerial Terminal	1500 Kc/s	1500 Kc/s	H,F. Aer. Adj. (C5)	
,	1 Acres Terminal	1000 110/3	.555 146/ 5	,	
	Repeat adjustments	5 6 and 7			

^{*} Rock the tuning control back and forth through the signal.

SOCKET VOLTAGES

Valves	Bias Volts		Screen Grid to Chassis Volts		Anode to Chassis Volts		Anode Current mA		Filament Volts
	В	V	В	V	В	٧	В	V	
25 Converter	0	0	50	50	50	50	0.6	0.5	1.3 — 1.
74 I.F. Amp.	0	0	50	50	85	85	1.9	1.8	1.3 — 1
5 Det., A.F. Amp., A.V.C.	0	0	15	15	20	20	0.09	0.09	1.3 - 1
4 Output	-4.5	2.5*	85	85	80	80	7.5	9	1.3 — 1

Total H.T. Current - 15 mA.

^{*} Volts across back - bias resistor R2 in Vibrator Unit.

Volume Control maximum clockwise. No signal input. Volt meter 1000 ohms per volt; measurements taken on highest scale giving accurate readable deflection.

VIBRATOR POWER UNIT BOTTOM VIEW

